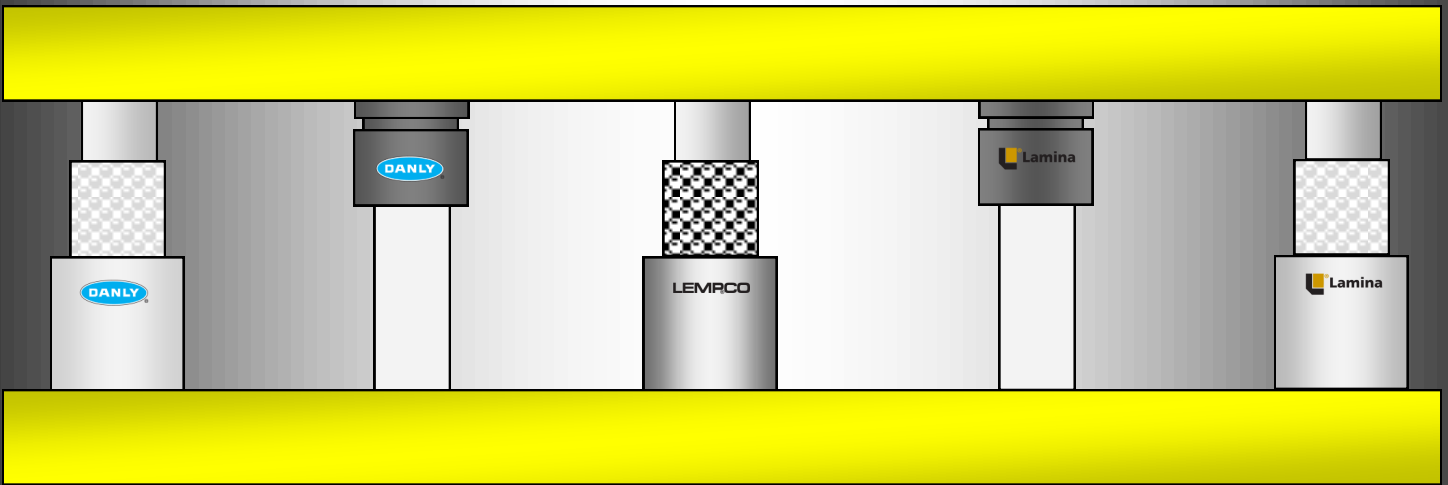
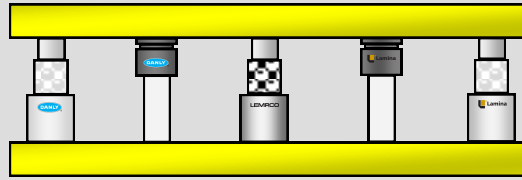


EXPRESS DIE SETS





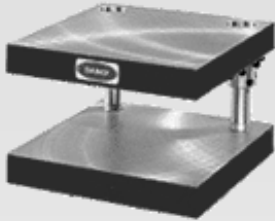
EXPRESS DIE SETS

EXPRESS DIE SET RFQ FORM

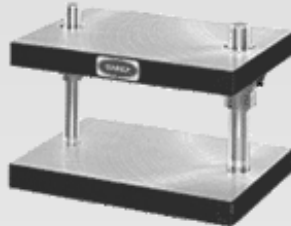
When requesting a quote for a die set, please advise the following information.
(If your needs are outside of these parameters, please email your request with a drawing to sales@hodie.com.)

1) SPECIFY TYPE OF DIE SET

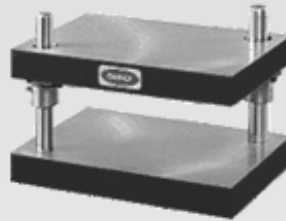
BACK POST (AS-33)



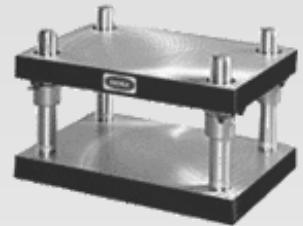
CENTER POST (AS-34)



DIAGONAL POST (AS-35)



FOUR POST (AS-37)



2) ADVISE PUNCH HOLDER (TOP PLATE) SIZE

THICKNESS*

OVERALL DEPTH (FRONT TO BACK)**

OVERALL LENGTH (LEFT TO RIGHT)**

3) ADVISE DIE HOLDER (BOTTOM PLATE) SIZE

THICKNESS*

OVERALL DEPTH (FRONT TO BACK)**

OVERALL LENGTH (LEFT TO RIGHT)**

4) SPECIFY BRAND & TYPE OF COMPONENTS



DANLY PLAIN BEARING (GO TO 5A)
DANLY BALL BEARING (GO TO 5B)



LAMINA PLAIN BEARING (GO TO 5A)
LAMINA BALL BEARING (GO TO 5B)



LEMPCO PLAIN BEARING N/A
LEMPCO BALL BEARING (GO TO 5B)

5A) IF PLAIN BEARING COMPONENTS ARE DESIRED, SPECIFY PART NUMBER -OR- TYPE & SIZE

PIN PART NUMBER: _____

STRAIGHT

DEMOUNTABLE

SHOULDER

DIAMETER:

LENGTH:

BUSHING PART NUMBER: _____

STEEL

BRONZE PLATED

SOLID BRONZE

DEMOUNTABLE :
(ADVISE SHOULDER LENGTH)

SLEEVE :
(ADVISE OVERALL LENGTH)

5B) IF BALL BEARING COMPONENTS ARE DESIRED, SPECIFY PART NUMBER -OR- TYPE & SIZE

PIN PART NUMBER: _____

STRAIGHT

DEMOUNTABLE

SHOULDER

DIAMETER:

MINIMUM SHUT HEIGHT***:

BUSHING PART NUMBER: _____

DEMOUNTABLE :
(ADVISE SHOULDER LENGTH)

SLEEVE :
(ADVISE OVERALL LENGTH)

BALL CAGE / RETAINER PART NUMBER: _____



* e standard thickness tolerance is +.060"/-.125" and the plates are Blanchard ground. If a specific thickness tolerance and/or surface ground finish is desired, please advise.

**If overall plate size is not known, please advise your desired working area, e.g. 6" in front of the pins or 12" between the bushings.

***The length of the ball bearing components is determined from the minimum shut height. The minimum shut height is the overall height of the die set, from the top of the punch holder to the bottom of the die holder in the closed position. If specific ball bearing components are not specified, we will need to know the minimum shut height before we can quote.